

Work Order ID 128244

Tuesday, January 13, 2015 1:34:41 PM

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Item ID: D4093-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bracket
 Start Date: 1/13/2015 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 1/20/2015 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 15-01-14 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4093	D								

100 0.00
100 10 0 Jm15-2-2
 Waterjet Memo
 FLOW CNC Waterjet CUT AS PER DWG
 DWG REV: 0
 PROG REV: 0
 DEBURR

110 0.00
110 10 0 Jm15-2-2
 QC Memo
 Quality Control

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 Start Date: 1/13/2015 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 1/20/2015 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				(10)			DAS 38 9-89
130 *130* Small Fab Small Fab	 Memo C' SINK AS PER DWG	0.00 0.00				10x			DAS 36 9-89 FEB 02 2015 15/02/07
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				(10)			DAS 38 9-89 FEB 02 2015

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Item ID: D4093-5

Revision ID:

Item Name: Bracket

Start Date: 1/13/2015 Start Qty: 10.00

Required Date: 1/20/2015 Req'd Qty: 10.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150 Chemical Conversion Coat per QSI005 4.1 0.00

150

HandFinish

Memo

0.00

Hand Finishing

15-2-60/100

160 QC7-Inspect Chemical Conversion Coat 0.00

160

QC

Memo

0.00

Quality Control

10

DAS
38
9-89

FEB 09 2015

180 Identify as per dwg & Stock Location: st 087 0.00***180***

Packaging

Memo

0.00

Packaging

10

DAS
27
9-89
FEB 09 2015

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Item ID: D4093-5

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bracket

Start Date: 1/13/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/20/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MLJ 15-02-09

15-2-9

Picklist Print

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Work Order ID: 128244

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Parent Item: D4093-5

D4093-5

Parent Item Name: Bracket

Start Date: 1/13/2015

Required Date: 1/20/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 10-10-01 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.188

Purchased

No

100

sf

38.2500

0.025

①

M6061T6S 188

Jm 15-2-2

6061-T6 .188 Sheet

Location

Loc Qty

Loc Code

MAT020

38.25

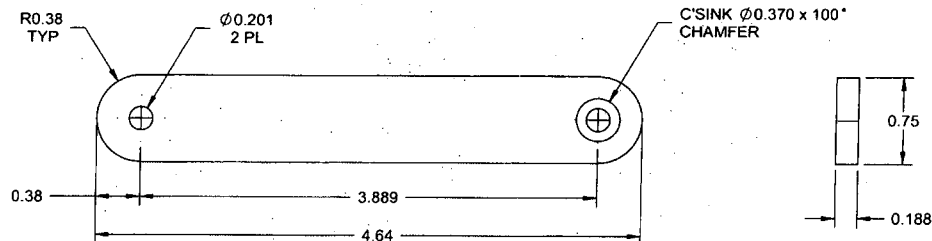
124572

5.25

m129146

33

129146



D4093-5 BRACKET

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6B/M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
YOUR ORDER
10-128244-ML5

15-01-14

RELEASED
2012-10-31

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	RF	DRAWING NO.	REV. D
MFG. APPR.	RF	D4093	SHEET 5 OF 5
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	BRACKET	NTS
DATE	12.09.18	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC.	
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